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TECHNICAL DATA SHEET

PalmaGrind 650

DESCRIPTION:

PalmaGrind 650 is a general-purpose synthetic coolant formulated to perform a variety of grinding and machining operations. It is especially suited to high agitation applications because of its low foaming nature.

Typical dilution ratios range from 5% to 10%. Tough jobs may require a slightly higher concentration.

PalmaGrind 650 has built in rust inhibition and is mild to operators' skin.

TYPICAL SPECIFICATIONS:

APPEARANCE	Blue Green/Clear
pH @ 5%	9.3-9.6
SPEC. GRAVITY	1.045
5% CICT	No Rust

BENEFITS:

- General purpose use for machining and grinding
- Exceptionally low foam
- Economical
- Rust protection built in

REFRACTOMETER READINGS:

CONCENTRATION %:	3	5	10	15	20
READING:	0.8	1.3	2.5	3.8	5.0



CONTACT US TODAY:

PH: 317.914.2634 | PalmaryAmerica.com

1880 Northwood Plaza Dr | Suite 350 | Franklin, IN 46131

